



BI-METAL BAND SAW BLADE



Combine the highest cutting efficiency with incredible durability.

The teeth, in cobalt high-speed steel (M42), tempered to 67-69 HRC.

Suitable for large-lot production.

Suitable for a wide selection of materials like steels above 1200 N/mm² and stainless steels up to difficult to cut materials.

Supplied in coils of 100 ft (30.5 m), 250 ft (76 m), 328 ft (100 m) production coils, or in endless welded bands.

Special M42-Co8-W

All purpose blade for material dimensions from 20 to 80 mm maximal contact length. Variable tooth pitch - rake angle 0°.

SPECIAL

Engineered for:

- profiles and solid materials
- all steels up to 45° HRC
- demanding workshop operations

Superior, because:

Cost reduced by using 3% Cr-Backer and optimised producing program. For general purpose up to 45° Rockwell materials.

Ref.	Dimension (mm)	Teeth per Inch
B.SP-Co8-W-20	20 x 0.90	5/8; 6/10; 8/12; 10/14
B.SP-Co8-W-27	27 x 0.90	5/8; 6/10; 8/12; 10/14
B.SP-Co8-W-34	34 x 1.10	5/8; 6/10; 8/12
B.SP-Co8-W-41	41 x 1.30	

Special M42-Co8-WP

All purpose blade for material dimensions from 50 to 350 mm maximal contact length. Variable tooth pitch - rake angle 10° positive.

SPECIAL

Engineered for:

- profiles and solid materials
- all steels up to 45° HRC
- demanding workshop operations

Superior, because:

Cost reduced by using 3% Cr-Backer and optimised producing program.

Ref.	Dimension (mm)	Teeth per Inch
B.SP-Co8-WP-20	20 x 0.90	4/6
B.SP-Co8-WP-27	27 x 0.90	3/4; 4/6
B.SP-Co8-WP-34	34 x 1.10	2/3; 3/4; 4/6
B.SP-Co8-WP-41	41 x 1.30	2/3; 3/4; 4/6

HSS Bi-M42 ALUCUT

Easy cuts in light metals.
Hook (P); 10° positive rake angle, extra wide set

SPECIAL

Engineered for:

- pure aluminium and aluminium alloys
- all dimensions

Superior, because:

Tooth tips made of HSS M42 / material no. 1.3247. The positive hook tooth with an extra heavy set performs at all dimensions. Smooth cuts and tool life that convinces.

Ref.	Dimension (mm)	Teeth per inch
B.Co8-PALU-20	20 x 0.90	3 4
B.Co8-PALU-27	27 x 0.90	3 4
B.Co8-PALU-34	34 x 1.10	3

HSS Bi-M42-PROFIL

Outstanding performance for Heavy Fabricators.
Variable tooth; 6° rake angle, extra wide set

PREMIUM

Engineered for:

- beams
- layer and bundle cuts
- hollow profiles
- angle profiles

Superior, because:

Tooth tips made of HSS M42 / materials no. 1.3247. The variable tooth with slightly positive rake angle and extra heavy group-set shows excellent performance on H-beams and similar shapes.

The Bi-HSS-M42-PROFIL avoids blade pinching in beams with inside tension, or in poorly supported profiles. For 90° and miter cutting.

Ref.	Dimension (mm)	Teeth per Inch
B.Co8-PRO 20	20 x 0.90	5/7; 8/11
B.Co8-PRO 27	27 x 0.90	3/4; 5/7; 8/11
B.Co8-PRO 34	34 x 1.10	2/3; 3/4; 5/7; 8/11
B.Co8-PRO 41	41 x 1.30	2/3; 3/4; 5/7; 8/11
B.Co8-PRO 54	54 x 1.30	2/3; 3/4; 5/7
B.Co8-PRO 55	54 x 1.60	2/3; 3/4; 5/7

HSS Bi-M42 Co8-S

All purpose blade for small dimension solid steel.
Standard teeth (S); 0° rake angle

PREMIUM

Engineered for:

- common steel qualities up to 1400 N/mm² tensile strength
- non ferrous metals
- cross sections up to approx. 100 mm (4 inch)
- contour cutting operations

Superior, because:

Tooth tips of HSS M42 / material no. 1.3247. The standard tooth with 0° resp. slightly positive rake angle combined with a standard-raker or wavy set is distinguished to cut short chipping materials and light wall thicknesses. For smooth and burr-free cuts.

Ref.	Dimension (mm)	Teeth per inch
B.Co8-S 04	4 x 0.90	10 14
B.Co8-S 05	6 x 0.65	14
B.Co8-S 06	6 x 0.90	10 14
B.Co8-S 10	10 x 0.90	8 10 14
B.Co8-S 12	13 x 0.50	14
B.Co8-S 13	13 x 0.65	10 14 18
B.Co8-S 14	13 x 0.90	6 8 10 14
B.Co8-S 20	20 x 0.90	4 6 8 10 14 18
B.Co8-S 27	27 x 0.90	3 4 6 8 10 14 18
B.Co8-S 28	27 x 1.10	4 6
B.Co8-S 34	34 x 1.10	3 4 6 8 10 14
B.Co8-S 41	41 x 1.30	3 4 6

HSS Bi-M42 Co8-W

The Structural-Professional blade for efficient cutting on manual machines. Variable tooth pitch, 0° rake angle, BEST SELLER

PREMIUM

Engineered for:

- common steel qualities up to 1400 N/mm² tensile strength
- non ferrous structurals
- single and bundle cuts
- tubes and structurals with light or medium walls
- sheet metal on vertical band saw machines

Superior, because:

Tooth tips of HSS M42 / material no. 1.3247. The variable tooth with 0° rake angle with a special groupset cuts even lightest sections with less vibrations. Short chipping materials are cut without a problem. The Bi-HSS-M42-Co8-W band for long life and low cost cutting.

Ref.	Dimension (mm)	Teeth per inch
B.Co8-W 05	6 x 0.65	6/10; 10/14
B.Co8-W 06	6 x 0.90	10/14
B.Co8-W 10	10 x 0.90	10/14
B.Co8-W 12	13 x 0.50	8/12; 10/14
B.Co8-W 13	13 x 0.65	6/10; 8/12; 10/14
B.Co8-W 14	13 x 0.90	6/10; 8/12; 10/14
B.Co8-W 20	20 x 0.90	4/6; 5/8; 6/10; 8/12; 10/14
B.Co8-W 27	27 x 0.90	3/4; 4/6; 5/8; 6/10; 8/12; 10/14
B.Co8-W 28	27 x 1.10	4/6
B.Co8-W 34	34 x 1.10	3/4; 4/6; 5/8; 6/10; 8/12
B.Co8-W 41	41 x 1.30	3/4; 4/6; 5/8; 6/10
B.Co8-W 54	54 x 1.30	4/6; 6/10

HSS Bi-M42 Co8-P10

The most various blade. Hook tooth with 10° positive rake angle.

PREMIUM

Engineered for:

- all steels up to 45° HRc
- all workpiece dimensions
- non-ferrous metals
- contour cuts

Superior, because:

Tooth tips of HSS M42. The positive hook tooth in combination with raker set is warranty for the most efficient cut in long chip solid material.

Ref.	Dimension (mm)	Teeth per inch
B.Co8-P10-05	6 x 0.65	6
B.Co8-P10-06	6 x 0.90	4 6
B.Co8-P10-10	10 x 0.90	4 6
B.Co8-P10-13	13 x 0.65	4 6
B.Co8-P10-14	13 x 0.90	3 4 6
B.Co8-P10-20	20 x 0.90	3 4 6
B.Co8-P10-27	27 x 0.90	2 3 4 6
B.Co8-P10-28	27 x 1.10	2 3
B.Co8-P10-34	34 x 1.10	1.25 2 3 4
B.Co8-P10-41	41 x 1.30	1.25 2 3 4
B.Co8-P10-54	54 x 1.30	1.25 2 3
B.Co8-P10-55	54 x 1.60	1.25 2 3
B.Co8-P10-67	67 x 1.60	0.75 1.25 2 3
B.Co8-P10-80	80 x 1.60	0.75 1.25

HSS Bi-M42 Co8-WP10

Most efficient blade for production operation cutting. Variable tooth pitch, 10° positive angle, BEST SELLER

PREMIUM

Engineered for:

- common steel qualities up to 1400 N/mm² tensile strength
- non ferrous metals
- single and bundle cuts
- solid material of medium to large dimensions
- heavy wall tubes
- large construction steel
- large-dimensioned work pieces

Superior, because:

Tooth tips made of HSS M42 / material no. 1.3247. The variable tooth with a positive rake angle with a special group-set cuts solid materials as well as heavy wall structurals and tubing at fast cutting rates, with a smooth surface.

Ref.	Dimension (mm)	Teeth per inch
B.Co8-WP10-27	27 x 0.90	2/3 3/4 4/5 4/6
B.Co8-WP10-28	27 x 1.10	2/3 3/4 4/6
B.Co8-WP10-34	34 x 1.10	1.4/2 2/3 3/4 4/5 4/6
B.Co8-WP10-41	41 x 1.30	1.4/2 2/3 3/4 4/5 4/6
B.Co8-WP10-54	54 x 1.30	0.75/1.25 1.4/2 2/3 3/4 4/5 4/6
B.Co8-WP10-55	54 x 1.60	1.4/2 2/3 3/4 4/5 4/6
B.Co8-WP10-67	67 x 1.60	0.75/1.25 1.4/2 2/3 3/4 4/6
B.Co8-WP10-80	80 x 1.60	0.75/1.25 1.4/2 2/3 3/4
B.Co8-WP10-125	125 x 2.00	0.75/1.25

HSS Bi-M42 Co8-WP16

Most aggressive cutting M42 blade.
Variable tooth pitch, 16° positive angle.

PREMIUM

Engineered for:

- long chipping steels
- stainless steels
- titanium base alloys
- special bronze
- copper alloys
- nickel base alloys
- exotic, difficult to cut alloys
- solid material of medium sections

Superior, because:

Tooth tips of HSS M42. The extra positive variable hook-teeth form in combination with group set teeth is warranty for the most efficient cut in rust and acid-resistant steels and exotic alloys.

Ref.	Dimension (mm)	Teeth per inch		
B.Co8-WP16-27	27 x 0.90		2/3;	3/4
B.Co8-WP16-34	34 x 1.10		2/3;	3/4
B.Co8-WP16-41	41 x 1.30		1.4/2	2/3; 3/4
B.Co8-WP16-54	54 x 1.30		1.4/2	2/3; 3/4
B.Co8-WP16-55	54 x 1.60	0.75/1.25	1.4/2	2/3; 3/4
B.Co8-WP16-67	67 x 1.60	0.55/0.75	1.4/2	2/3; 3/4
B.Co8-WP16-80	80 x 1.60	0.55/0.75	1.4/2	2/3; 3/4
B.Co8-WP16-100	100 x 1.60		0.75/1.25	

HSS Bi-M42 BIGDIM-H

NEW DESIGN blade for BIG DIMensions. New developed tooth design in combination with a special setting is the warranty of an optimum in cutting performance and tool life.

PREMIUM

Engineered for:

- rust and acid-resistant steels
- steels with high tensile strength
- nickel base alloys
- brittle and annealed materials
- short-chipping materials

Superior, because:

The combination of tooth design and setting allow user to cut big dimension material in a short time for a low cost price.

Ref.	Dimension (mm)	Teeth per inch		
B.Co8-BIGDIM-H-34	34 x 1.10		2/3	3/4
B.Co8-BIGDIM-H-41	41 x 1.30		2/3	3/4
B.Co8-BIGDIM-H-54	54 x 1.30		2/3	3/4
B.Co8-BIGDIM-H-55	54 x 1.60	0.75/1.25	1.4/2	2/3 3/4
B.Co8-BIGDIM-H-67	67 x 1.60	0.75/1.25	1.4/2	
B.Co8-BIGDIM-H-80	80 x 1.60	0.75/1.25	1.4/2	

Also available as M 51. Surcharge 15% to price per meter.

HSS Bi-M42 BIGDIM-V

NEW DESIGN blade for BIG DIMensions. New developed tooth design in combination with a special setting is the warranty of an optimum in cutting performance and tool life.

PREMIUM

Engineered for:

- rust and acid-resistant steels
- steels with high tensile strength
- nickel base alloys
- long-chipping materials
- tough materials

Superior, because:

The combination of tooth design and setting allow user to cut big dimension material in a short time at a low cost price.

Ref.	Dimension (mm)	Teeth per inch		
B.Co8-BIGDIM-V-34	34 x 1.10		2/3	3/4
B.Co8-BIGDIM-V-41	41 x 1.30		2/3	3/4
B.Co8-BIGDIM-V-54	54 x 1.30		2/3	3/4
B.Co8-BIGDIM-V-55	54 x 1.60	0.75/1.25	1.4/2	2/3 3/4
B.Co8-BIGDIM-V-67	67 x 1.60	0.75/1.25	1.4/2	
B.Co8-BIGDIM-V-80	80 x 1.60	0.75/1.25	1.4/2	

Also available as M 51.

HSS Bi-M42 Co8-WEP16TOP

Top - high performance blade with borazon-ground tooth, 16° positive rake angle and special setting geometry.

PREMIUM

Engineered for:

- rust and acid-resistant steels
- titanium alloys
- nickel base alloys
- large work pieces
- high tensile strength steels

Superior, because:

The best accuracy cutting finish with a bi-metal M42 blade you can get. Because of the optimum in chip division (trapeze tooth form) in combination with extreme positive tooth design the fastest cut you can do with a bi-metal M42 blade.

Ref.	Dimension (mm)	Teeth per inch		
B.Co8-WEP16TOP 27	27 x 0.90			3/4
B.Co8-WEP16TOP 34	34 x 1.10		2/3	3/4
B.Co8-WEP16TOP 41	41 x 1.30	1.4/2	2/3	3/4
B.Co8-WEP16TOP 54	54 x 1.30		1.4/2	2/3
B.Co8-WEP16TOP 55	54 x 1.60	0.75/1.25	1.4/2	2/3 3/4
B.Co8-WEP16TOP 67	67 x 1.60	0.75/1.25	1.4/2	2/3
B.Co8-WEP16TOP 80	80 x 1.60	0.75/1.25	1.4/2	

HSS Bi-M51 Co9W10-WP10

Extra wear resistant teeth for hard materials production cutting. Variable tooth pitch, 10° positive angle

PREMIUM

Engineered for:

- rust- and acid-resistant
- steels of medium and large bundle and profile dimensions
- nickel base alloys (Inconel, Hastelloy, Nimonic)
- titanium and special bronze materials
- steels up to 50° HRc.

Superior, because:

The best possible combination between 10° positive variable teeth, extrem hard M51 and the geometry of group set teeth allows to cut extreme steels at a low cost price.

Ref.	Dimension (mm)	Teeth per inch		
B.Co9W10-WP10-27	27 x 0.90		3/4	4/6
B.Co9W10-WP10-34	34 x 1.10		2/3	3/4 4/6
B.Co9W10-WP10-41	41 x 1.30	1.4/2	2/3	3/4 4/6
B.Co9W10-WP10-54	54 x 1.60	1.4/2	2/3	3/4
B.Co9W10-WP10-67	67 x 1.60	1.4/2	2/3	
B.Co9W10-WP10-80	80 x 1.60	1.4/2		

HSS Bi-M51 Co9W10-WEPTOP

Extra wear resistant Top - high performance blade with borazon-ground tooth, 16° positive rake angle and special setting geometry.

PREMIUM

Engineered for:

- rust- and acid-resistant
- steels of medium and large bundle and profile dimensions
- nickel base alloys (Inconel, Hastelloy, Nimonic)
- titanium and special bronze materials
- steels up to 50° HRc.

Superior, because:

The best accuracy cutting finish with a bi-metal M51 blade you can get. Because of the optimum in chip division in combination with extreme positive tooth design the fastest cut you can do with a bi-metal M51 blade.

Ref.	Dimension (mm)	Teeth per inch		
B.Co9-W10-WEP-TOP 27	27 x 0.90			3/4
B.Co9-W10-WEP-TOP 34	34 x 1.10		2/3	3/4
B.Co9-W10-WEP-TOP 41	41 x 1.30	1.4/2	2/3	3/4
B.Co9-W10-WEP-TOP 54	54 x 1.30		1.4/2	2/3
B.Co9-W10-WEP-TOP 55	54 x 1.60	0.75/1.25	1.4/2	2/3 3/4
B.Co9-W10-WEP-TOP 67	67 x 1.60	0.75/1.25	1.4/2	2/3
B.Co9-W10-WEP-TOP 80	80 x 1.60	0.75/1.25	1.4/2	



CARBIDE TIPPED BANDSAW BLADES

The carbide tooth tips have a very exact tooth geometry.

Compared to HSS saw blades carbide tipped blades can stand a much higher cutting/ working temperature and therefore a much higher cutting speed and result in smoother cut edges.

Carbide tipped band saw blades are especially recommendable

- for cutting very hard and brittle materials, which can not be cut with Bi-Metal or HSS saws.
- for the cutting of all materials in order to raise cutting rates on existing machines.
- in order to reduce cost of the mechanical finishing of the cutting area.
- to use in production lines to reduce idle time during tool changes.

TCT-TITANIUM

To cut solid steels.

Engineered for:

- titanium
- stainless steels
- nickel base alloys
- heat resistant steels
- exotic, difficult to cut alloys

More dimensions
in development
(on request).

Superior, because:

Carbide tips welded to the blade back by latest technologies.

Carbide teeth precision ground in triple-chip geometry for fastest cutting rates at minimum vibration.

Ref.	Dimensions		Variable tooth pitch				Constant tooth pitch	
	(mm)	inch	^{0.85/1.15}	^{1 1/2}	^{2/3}	^{3/4}	2	3
B.TCT-Ti 20	20 x 0.80	3/4 x 0.032				x		x
B.TCT-Ti 27	27 x 0.90	1 1/16 x 0.035				x		x
B.TCT-Ti 34	34 x 1.10	1 3/8 x 0.042			x	x	x	x
B.TCT-Ti 41	41 x 1.30	1 5/8 x 0.050		x	x	x	x	x
B.TCT-Ti 54	54 x 1.30	2 1/8 x 0.050	x	x	x			
B.TCT-Ti 55	54 x 1.60	2 1/8 x 0.063	x	x	x			
B.TCT-Ti 67	67 x 1.60	2 5/8 x 0.063	x	x	x			
B.TCT-Ti 80	80 x 1.60	3 1/8 x 0.063	x	x				

TCT-ALUMINIUM

To cut non ferrous metals.

Engineered for:

- pure aluminium and alloys
- aluminium bronze and ampco
- copper and copper alloys
- brass
- sand contained aluminium and magnesium castings

Ref.	Dimensions		Variable tooth pitch			
	(mm)	inch	^{0.85/1.15}	^{1 1/2}	^{2/3}	^{3/4}
B.TCT-AL 13	13 x 0.80	1/2 x 0.032				x
B.TCT-AL 20	20 x 0.80	3/4 x 0.032				x
B.TCT-AL 27	27 x 0.90	1 1/16 x 0.035			x	x
B.TCT-AL 34	34 x 1.10	1 3/8 x 0.042		x	x	x
B.TCT-AL 41	41 x 1.30	1 5/8 x 0.050		x	x	x
B.TCT-AL 54	54 x 1.30	2 1/8 x 0.050		x	x	
B.TCT-AL 55	54 x 1.60	2 1/8 x 0.063	x	x	x	
B.TCT-AL 67	67 x 1.60	2 5/8 x 0.063	x	x	x	
B.TCT-AL 80	80 x 1.60	3 1/8 x 0.063	x	x		

TCT-GRIT on request.



ALLOY STEEL BANDSAW BLADES

Alloy steel band saw blades are made from top quality carbon-steel with tempered teeth.

With flexible or hardened back they are used as economically priced alternative to bi-metal blades for cutting unalloyed steels, wood and plastics.

TUNGSTEN CARBON

- 2% tungsten steel alloy band saw blade, with tempered teeth and flexible back.
- Great durability.
- Due to the special characteristics of this tungsten steel and the delicacy of its welding, we recommend ordering bands in this quality welded to the desired length.
- Recommended for cutting of series and for harder materials requiring a blade that withstands higher cutting pressures or speeds.
- Supplied in coils of 100 ft (30.5 m), 250 ft (76 m), 328 ft (100 m) production coils, or in endless welded bands.

Regular teeth (S)

Ref.	Dimension (mm)	Teeth per inch
B.FB-T16N	16 x 0.80	4; 6; 8; 10; 14; 18; 22; 32
B.FB-T20N	20 x 0.80	4; 6; 8; 10; 14; 18; 22; 32
B.FB-T25N	25 x 0.90	3; 4; 6; 8; 10; 14; 18; 22; 32
B.FB-T32N	32 x 1.10	3; 4; 6; 8

Skip (A) & Hook teeth (P)

Ref.	Dimension (mm)	Teeth per inch	
		A	P
B.FB-T16	16 x 0.80	4; 6	4; 6
B.FB-T20	20 x 0.80	4; 6	4; 6
B.FB-T25	25 x 0.90	4; 6	4; 6
B.FB-T32	32 x 1.10	4; 6	4; 6

CARBON FLEX BACK

- Carbon-steel band saw blade with high carbon content (1.25%), tempered teeth, flexible back, designed for solving normal cutting problems.
- Recommended for cutting alloy or non-alloy steels with hardness lower than 80 kg/mm².
- Supplied in coils of 100 ft (30.5 m), 250 ft (76 m), 328 ft (100 m) production coils, or in endless welded bands.

Also available for wood (wide set). Please order ref. number + „wood“.

Regular teeth (S)

Ref.	Dimension (mm)	Teeth per inch
B.RSS04N	4 x 0.63	10; 14; 18; 22; 32
B.RSS06N	6 x 0.63	8; 10; 14; 18; 22; 32
B.RSS08N	8 x 0.63	6; 8; 10; 14; 18; 22; 32
B.RSS10N	10 x 0.63	4; 6; 8; 10; 14; 18; 22; 32
B.RSS13N	13 x 0.63	4; 6; 8; 10; 14; 18; 22; 32
B.RSS15N	16 x 0.63	4; 6; 8; 10; 14; 18; 22; 32
B.RSS16N	16 x 0.80	4; 6; 8; 10; 14; 18; 22; 32
B.RSS20N	20 x 0.80	4; 6; 8; 10; 14; 18; 22; 32
B.RSS25N	25 x 0.90	3; 4; 6; 8; 10; 14; 18; 22; 32
B.RSS32N	32 x 1.10	3; 4; 6; 8

Skip (A) & Hook teeth (P)

Ref.	Dimension (mm)	Teeth per inch	
		A	P
B.RSS04	4 x 0.63	4; 6	4; 6
B.RSS06	6 x 0.63	4; 6	4; 6
B.RSS08	8 x 0.63	4; 6	4; 6
B.RSS10	10 x 0.63	3; 4; 6	3; 4; 6
B.RSS13	13 x 0.63	3; 4; 6	3; 4; 6
B.RSS15	16 x 0.63	3; 4; 6	3; 4; 6
B.RSS16	16 x 0.80	3; 4; 6	3; 4; 6
B.RSS20	20 x 0.80	3; 4; 6	3; 4; 6
B.RSS25	25 x 0.90	3; 4; 6	3; 4; 6
B.RSS32	32 x 1.10	3; 4; 6	3; 4; 6

CARBON HARD BACK

- Carbon-steel band saw blade, with high carbon content (1.25%), tempered teeth and annealed back.
- Due to its special heat treatment, it is especially recommended for workshops or factories whose
- Specific cutting conditions cause higher than normal tensions in the band.
- Supplied in coils of 100 ft (30.5 m), 250 ft (76 m), 328 ft (100 m) production coils, or in endless welded bands.

Regular teeth (S)

Ref.	Dimension (mm)	Teeth per inch
B.HB03N	3 x 0.63	10; 14; 18; 22; 32
B.HB04N	4 x 0.63	8; 10; 14; 18; 22; 32
B.HB06N	6 x 0.63	6; 8; 10; 14; 18; 22; 32
B.HB08N	8 x 0.63	4; 6; 8; 10; 14; 18; 22; 32
B.HB10N	10 x 0.63	4; 6; 8; 10; 14; 18; 22; 32
B.HB13N	13 x 0.63	4; 6; 8; 10; 14; 18; 22; 32

Skip (A) & Hook teeth (P)

Ref.	Dimension (mm)	Teeth per inch	
		A	P
B.HB03	3 x 0.63	4; 6	4; 6
B.HB04	4 x 0.63	4; 6	4; 6
B.HB06	6 x 0.63	4; 6	4; 6
B.HB08	8 x 0.63	4; 6	4; 6
B.HB10	10 x 0.63	3; 4; 6	3; 4; 6
B.HB13	13 x 0.63	3; 4; 6	3; 4; 6

WOOD CUTTING BANDSAW BLADES

Saw blades made from chrome steel (DCN) or orig. Sweden steel (Sweden)



Ref.	Dimension (mm)	Tooth spacing (mm)
B.HB06	6 x 0.6	5
B.HB08	8 x 0.6	5
B.HB10	10 x 0.6	5
B.HB15	15 x 0.6	6
B.HB20	20 x 0.7	8
B.HB25	25 x 0.7	8
B.HB30	30 x 0.75	9
B.HB35	35 x 0.8	9
B.HB40	40 x 0.8	10
B.HB45	45 x 0.9	11
B.HB50	50 x 0.9	12
B.HB60	60 x 1.0	14

- Saw blades in coils
- Saw blades endless welded